

# Jobber Length

## NAS 907B - METRIC

### Type 170-AG

#### Magnum Super Premium - 135° Split Point, NAS 907B

- 135° split point provides fast penetration and accurate starting without a center punch.
- Withstands substantially higher drilling temperature while maintaining sharpness.



**Type 170-AG**

Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

### METRIC

Part #	Dia. MM	Overall Length		Flute Length		Qty. per/pack	Part #	Dia. MM	Overall Length		Flute Length		Qty. per/pack
		MM	Inches	MM	Inches				MM	Inches	MM	Inches	
48760	0.70	32	1-1/4	10	25/64	10	49270	4.00	83	3-1/4	54	2-1/8	10
48780	0.80	35	1-3/8	13	1/2	10	49280	4.10	83	3-1/4	54	2-1/8	10
48790	0.85	38	1-1/2	16	5/8	10	49290	4.20	83	3-1/4	54	2-1/8	10
48800	0.90	38	1-1/2	16	5/8	10	49300	4.30	83	3-1/4	54	2-1/8	10
49990	0.95	38	1-1/2	16	5/8	10	49310	4.40	86	3-3/8	56	2-13/64	10
48690	0.98	38	1-1/2	16	5/8	10	49320	4.50	86	3-3/8	56	2-13/64	10
48820	1.00	41	1-5/8	17	11/16	10	49330	4.60	86	3-3/8	56	2-13/64	10
48750	1.05	41	1-5/8	17	11/16	10	49340	4.70	89	3-1/2	59	2-21/64	10
48840	1.10	44	1-3/4	19	3/4	10	49350	4.80	89	3-1/2	59	2-21/64	10
48850	1.15	44	1-3/4	19	3/4	10	49360	4.90	92	3-5/8	62	2-7/16	10
23270	1.18	44	1-3/4	19	3/4	10	49370	5.00	92	3-5/8	62	2-7/16	10
48860	1.20	48	1-7/8	22	7/8	10	49380	5.10	92	3-5/8	62	2-7/16	10
48870	1.25	48	1-7/8	22	7/8	10	49390	5.20	95	3-3/4	64	2-1/2	10
48880	1.30	48	1-7/8	22	7/8	10	49400	5.30	95	3-3/4	64	2-1/2	10
48890	1.35	48	1-7/8	22	7/8	10	49410	5.40	95	3-3/4	64	2-1/2	10
48900	1.40	48	1-7/8	22	7/8	10	49420	5.50	95	3-3/4	64	2-1/2	10
48910	1.45	48	1-7/8	22	7/8	10	49430	5.60	98	3-7/8	67	2-5/8	10
48920	1.50	48	1-7/8	22	7/8	10	49440	5.70	98	3-7/8	67	2-5/8	10
48930	1.55	48	1-7/8	22	7/8	10	49450	5.80	98	3-7/8	67	2-5/8	10
48940	1.60	48	1-7/8	22	7/8	10	49460	5.90	98	3-7/8	67	2-5/8	10
48950	1.65	51	2	25	1	10	49470	6.00	102	4	70	2-3/4	10
48960	1.70	51	2	25	1	10	49480	6.10	102	4	70	2-3/4	10
48970	1.75	51	2	25	1	10	49490	6.20	102	4	70	2-3/4	10
48980	1.80	51	2	25	1	10	49500	6.30	102	4	70	2-3/4	10
49000	1.90	51	2	25	1	10	49510	6.40	105	4-1/8	73	2-7/8	10
49020	2.00	51	2	25	1	10	49520	6.50	105	4-1/8	73	2-7/8	10
49030	2.05	54	2-1/8	29	1-5/32	10	49530	6.60	105	4-1/8	73	2-7/8	10
49040	2.10	54	2-1/8	29	1-5/32	10	49540	6.70	105	4-1/8	73	2-7/8	10
49060	2.20	57	2-1/4	32	1-1/4	10	49550	6.80	105	4-1/8	73	2-7/8	10
49080	2.30	57	2-1/4	32	1-1/4	10	49560	6.90	105	4-1/8	73	2-7/8	10
49100	2.40	60	2-23/64	35	1-3/8	10	49570	7.00	105	4-1/8	73	2-7/8	10
49120	2.50	60	2-23/64	35	1-3/8	10	49580	7.10	108	4-1/4	75	2-61/64	10
49130	2.60	64	2-1/2	37	1-29/64	10	49590	7.20	108	4-1/4	75	2-61/64	10
49140	2.70	64	2-1/2	37	1-15/32	10	49600	7.30	108	4-1/4	75	2-61/64	10
49150	2.80	67	2-5/8	38	1-1/2	10	49610	7.40	111	4-3/8	78	3	10
49160	2.90	70	2-3/4	41	1-5/8	10	49620	7.50	111	4-3/8	78	3	5
49170	3.00	70	2-3/4	41	1-5/8	10	49630	7.60	111	4-3/8	78	3	5
49180	3.10	70	2-3/4	41	1-5/8	10	49640	7.70	114	4-1/2	81	3-3/16	5
49190	3.20	70	2-3/4	41	1-5/8	10	49650	7.80	114	4-1/2	81	3-3/16	5
49200	3.30	73	2-7/8	45	1-3/4	10	49660	7.90	114	4-1/2	81	3-3/16	5
49210	3.40	73	2-7/8	45	1-3/4	10	49670	8.00	114	4-1/2	81	3-3/16	5
49220	3.50	73	2-7/8	45	1-3/4	10	49680	8.10	117	4-9/16	84	3-5/16	5
49230	3.60	76	3	48	1-7/8	10	49690	8.20	117	4-9/16	84	3-5/16	5
49240	3.70	76	3	48	1-7/8	10	49700	8.30	117	4-9/16	84	3-5/16	5
49250	3.80	76	3	48	1-7/8	10	49710	8.40	121	4-3/4	87	3-27/64	5
49260	3.90	79	3-1/8	51	2	10							

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**Type 170-AG**

Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

### Type 170-AG

### Magnum Super Premium - NAS 907B 135° Split Point

- 135° split point provides fast penetration and accurate starting without a center punch.
- Withstands substantially higher drilling temperature while maintaining sharpness.

### METRIC

Part #	Dia. MM	Overall Length		Flute Length		Qty. per/pack
		MM	Inches	MM	Inches	
49720	8.50	121	4-3/4	87	3-27/64	5
49730	8.60	121	4-3/4	87	3-27/64	5
49740	8.70	121	4-3/4	87	3-27/64	5
49750	8.80	124	4-7/8	89	3-1/2	5
49760	8.90	124	4-7/8	89	3-1/2	5
49770	9.00	124	4-7/8	89	3-1/2	5
49780	9.10	124	4-7/8	89	3-1/2	5
49790	9.20	127	5	92	3-5/8	5
49800	9.30	127	5	92	3-5/8	5
49810	9.40	127	5	92	3-5/8	5
49820	9.50	127	5	92	3-5/8	5
49830	9.60	130	5-1/8	95	3-3/4	5
49840	9.70	130	5-1/8	95	3-3/4	5
49850	9.80	130	5-1/8	95	3-3/4	5
49860	9.90	130	5-1/8	95	3-3/4	5
49870	10.00	130	5-1/8	95	3-3/4	5
12450	10.10	130	5-1/8	95	3-3/4	5
49880	10.20	133	5-15/64	98	3-7/8	5
12510	10.30	133	5-15/64	98	3-7/8	5
50220	10.40	133	5-15/64	98	3-7/8	5
49890	10.50	133	5-15/64	98	3-7/8	5
12460	10.60	133	5-15/64	98	3-7/8	5
50230	10.70	133	5-1/4	98	3-5/8	5
49900	10.80	140	5-1/2	103	4-1/16	5

Part #	Dia. MM	Overall Length		Flute Length		Qty. per/pack
		MM	Inches	MM	Inches	
12470	10.90	140	5-1/2	103	4-1/16	5
49910	11.00	140	5-1/2	103	4-1/16	5
12480	11.10	140	5-1/2	103	4-1/16	5
49920	11.20	143	5-5/8	106	4-7/32	5
50240	11.30	143	5-5/8	106	4-7/32	5
12490	11.40	143	5-5/8	106	4-7/32	5
49930	11.50	143	5-5/8	106	4-7/32	5
12500	11.60	143	5-5/8	106	4-7/32	5
50250	11.70	146	5-3/4	110	4-11/32	5
49940	11.80	146	5-3/4	110	4-11/32	5
12520	11.90	146	5-3/4	110	4-11/32	5
49950	12.00	149	5-7/8	111	4-3/8	5
12530	12.10	149	5-7/8	111	4-3/8	5
49960	12.20	149	5-7/8	111	4-3/8	5
50260	12.30	149	5-7/8	111	4-3/8	5
12540	12.40	149	5-7/8	111	4-3/8	5
49970	12.50	152	6	114	4-1/2	5
12550	12.60	152	6	114	4-1/2	5
12570	12.70	152	6	114	4-1/2	5
50270	12.80	152	6	114	4-1/2	5
12560	12.90	152	6	114	4-1/2	5
49980	13.00	152	6	114	4-1/2	5

Black & Gold

METRIC

Twist Drills - NAS 907B- Metric