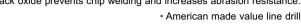
Cutting Tool Sets

CAD-HD, SCREW MACHINE AND ACRYLIC DRILLS

Type 191 CAD-HD - Mechanic Length V-Line Heavy-Duty Black Oxide - 135° Split Point

· Black oxide prevents chip welding and increases abrasion resistance.





1/16 - 1/4 by 64ths Part # Qty of each Black Oxide - 135° Split Point 43342 CAD-13A

15 Pcs.

13 Pcs.

| Part # | 1/16 - 1/2 by 32nds | Qty of each | |
|---------------|--------------------------------|-------------|--|
| 43352 CAD-15A | Black Oxide - 135° Split Point | 1 | |

21 Pcs.

| Part # | 1/16 - 3/8 by 64ths | Qty of each |
|---------------|--------------------------------|-------------|
| 43362 CAD-21A | Black Oxide - 135° Split Point | 1 |

29 Pcs.

| Part # | 1/16 - 1/2 by 64ths | Qty of each |
|---------------|--------------------------------|-------------|
| 43382 CAD-20A | Black Ovide - 1350 Split Point | 1 |



Type 183-AG Magnum Super Premium Acrylic Drills

 Super CHIPFREE™ point is precision ground at a 60° angle for gradual penetration to avoid cracking and chipping of the acrylic material.

• Special 0° rake angle on cutting edge eliminates "grabbing" when drill breaks through plastic, acrylic, or laminate surfaces.

• All sizes over 1/4" have 1/4" shanks.

7 Pcs.

1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2 **Qty of each** Part # 31580 AD-7 Acrylic Drills Super ChipFree™

Type 260

118° Point Screw Machine Length High-Speed Steel - General Purpose,

- · The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.
- · This drill is designed for ease of penetration and to facilitate chip removal in tough, hard materials.

Type 260-BN

118°Point - Screw Machine Length TiN Coated High-Speed Steel

- The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.
- · Can be used for all screw machine operation.
- · This drill is designed for ease of penetration and to facilitate chip removal in tough, hard materials

29 Pcs. 1/16 - 1/2 by 64ths

35210 SM-60

| Part # | 1/16 - 1/2 by 64ths | Qty of each | |
|--------------------|----------------------------|-------------|--|
| 10390 SM-29 | Screw Machine - 118º Point | 1 | |
| Part # | 60 Pcs. #1 - 60 | Oty of each | |

Screw Machine - 118° Point

29 Pcs.

| Part # | 1/16 - 1/2 by 64ths | Qty of each |
|--------------|----------------------------------|-------------|
| 25243 SMN-29 | Titanium nitride - Screw Machine | 1 |

60 Pcs.

| Part # | #1 - 60 | Qty | of each |
|--------------|----------------------------------|-----|---------|
| 25253 SMN-60 | Titanium nitride - Screw Machine | | 1 |