

Jobber Length

HSS HEAVY-DUTY CN-TECH™ & HEAVY-DUTY NAS 907B

Type 190-CN CN-TECH™ 135° Split Point

- Nitride coating creates a case hardened surface that is resistant to rust, heat and extends tool life.
- Excellent for truck & trailer repair, and all MRO applications.



Type 190-CN

Nitride process case hardening resulting in superior tool life and exceptional corrosion resistance.

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
47032	1/16	1-7/8	7/8	12
47042	5/64"	2"	1"	12
47052	3/32	2-1/4	1-1/4	12
47062	7/64	2-5/8	1-1/2	12
47072	1/8	2-3/4	1-5/8	12
47082	9/64	2-7/8	1-3/4	12
47092	5/32"	3-1/8"	2"	12
47102	11/64	3-1/4	2-1/8	12
47112	3/16	3-1/2	2-5/16	12
47122	13/64	3-5/8	2-7/16	12
47132	7/32	3-3/4	2-1/2	12
47142	15/64	3-7/8	2-5/8	12
47152	1/4"	4"	2-3/4"	12
47162	17/64	4-1/8	2-7/8	12
47172	9/32	4-1/4	2-15/16	12
47182	19/64	4-3/8	3-1/16	6
47192	5/16	4-1/2	3-3/16	6
47202	21/64	4-5/8	3-5/16	6
47212	11/32	4-3/4	3-7/16	6
47222	23/64	4-7/8	3-1/2	6
47232	3/8"	5"	3-5/8"	6
47242	25/64	5-1/8	3-3/4	6
47252	13/32	5-1/4	3-7/8	6
47262	27/64	5-3/8	3-15/16	6
47272	7/16"	5-1/2	4-1/16	6
47282	29/64	5-5/8	4-3/16	6
47292	15/32	5-3/4	4-5/16	6
47302	31/64	5-7/8	4-3/8	6
47312	1/2"	6"	4-1/2"	6

LETTER

Part #	Letter Size	Overall Length Inches	Flute Length Inches	Qty. per/pack
47522	A	3-7/8	2-5/8	12
47532	B	4"	2-3/4	12
47542	C	4"	2-3/4	12
47552	D	4"	2-3/4	12
47562	E	4"	2-3/4	12
47572	F	4-1/8	2-7/8	12
47582	G	4-1/8	2-7/8	12
47592	H	4-1/8	2-7/8	12
47602	I	4-1/8	2-7/8	12
47612	J	4-1/8	2-7/8	12
47622	K	4-1/4	2-15/16	12
47632	L	4-1/4	2-15/16	12
47642	M	4-3/8	3-1/16	6
47652	N	4-3/8	3-1/16	6
47662	O	4-1/2	3-3/16	6
47672	P	4-5/8	3-5/16	6
47682	Q	4-3/4	3-7/16	6
47692	R	4-3/4	3-7/16	6
47702	S	4-7/8	3-1/2	6
47712	T	4-7/8	3-1/2	6
47722	U	5"	3-5/8	6
47732	V	5"	3-5/8	6
47742	W	5-1/8	3-3/4	6
47752	X	5-1/8	3-3/4	6
47762	Y	5-1/4	3-7/8	6
47772	Z	5-1/4	3-7/8	6

WIRE

Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
47782	1	3-7/8	2-5/8	12
47792	2	3-7/8	2-5/8	12
47802	3	3-3/4	2-1/2	12
47812	4	3-3/4	2-1/2	12
47822	5	3-3/4	2-1/2	12
47832	6	3-3/4	2-1/2	12
47842	7	3-5/8	2-7/16	12
47852	8	3-5/8	2-7/16	12
47862	9	3-5/8	2-7/16	12

Wire Continued Next Column

Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
47872	10	3-5/8	2-7/16	12
47882	11	3-1/2	2-5/16	12
47892	12	3-1/2	2-5/16	12
47902	13	3-1/2	2-5/16	12
47912	14	3-3/8	2-3/16	12
47922	15	3-3/8	2-3/16	12
47932	16	3-3/8	2-3/16	12
47942	17	3-3/8	2-3/16	12
47952	18	3-1/4	2-1/8	12
47962	19	3-1/4	2-1/8	12
47972	20	3-1/4	2-1/8	12
47982	21	3-1/4	2-1/8	12
47992	22	3-1/8	2"	12
48002	23	3-1/8	2"	12
48012	24	3-1/8	2"	12
48022	25	3"	1-7/8	12
48032	26	3"	1-7/8	12
48042	27	3"	1-7/8	12
48052	28	2-7/8	1-3/4	12
48062	29	2-7/8	1-3/4	12
48072	30	2-3/4	1-5/8	12
48082	31	2-3/4	1-5/8	12
48092	32	2-3/4	1-5/8	12
48102	33	2-5/8	1-1/2	12
48112	34	2-5/8	1-1/2	12
48122	35	2-5/8	1-1/2	12
48132	36	2-1/2	1-7/16	12
48142	37	2-1/2	1-7/16	12
48152	38	2-1/2	1-7/16	12
48162	39	2-3/8	1-3/8	12
48172	40	2-3/8	1-3/8	12
48182	41	2-3/8	1-3/8	12
48192	42	2-1/4	1-1/4	12
48202	43	2-1/4	1-1/4	12
48212	44	2-1/8	1-1/8	12
48222	45	2-1/8	1-1/8	12
48232	46	2-1/8	1-1/8	12
48242	47	2"	1"	12
48252	48	2"	1"	12
48262	49	2"	1"	12
48272	50	2"	1"	12
48282	51	2"	1"	12
48292	52	1-7/8	7/8	12
48302	53	1-7/8	7/8	12
48312	54	1-7/8	7/8	12
48322	55	1-7/8	7/8	12
48332	56	1-3/4	3/4	12
48342	57	1-3/4	3/4	12
48352	58	1-5/8	11/16	12
48362	59	1-5/8	11/16	12
48372	60	1-5/8	11/16	12

Type 190-AG NAS 907B Super Premium - 135° Split Point

- Nitro-Carburized
- Magnum will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.



Type 190-AG

Low temperature stress relief improves lubricity and toughness.

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
05580	1/16	1-7/8	7/8	12
05590	5/64	2"	1	12
05600	3/32	2-1/4	1-1/4	12
05610	7/64	2-5/8	1-1/2	12
05620	1/8	2-3/4	1-5/8	12
05630	9/64	2-7/8	1-3/4	12
05640	5/32	3-1/8	2	12
05650	11/64	3-1/4	2-1/8	12
05660	3/16	3-1/2	2-5/16	12
05670	13/64	3-5/8	2-7/16	12
05680	7/32	3-3/4	2-1/2	12
05690	15/64	3-7/8	2-5/8	12
05700	1/4	4"	2-3/4	12
05710	17/64	4-1/8	2-7/8	12
05720	9/32	4-1/4	2-15/16	12

Larger sizes available in 130-AG section

HSS HEAVY-DUTY NAS 907B & 3/8" REDUCED SHANK

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
05730	19/64	4-3/8	3-1/16	6
05740	5/16	4-1/2	3-3/16	6
05750	21/64	4-5/8	3-5/16	6
05760	11/32	4-3/4	3-7/16	6
05770	23/64	4-7/8	3-1/2	6
05780	3/8	5"	3-5/8	6
05790	25/64	5-1/8	3-3/4	6
05800	13/32	5-1/4	3-7/8	6
05810	27/64	5-3/8	3-15/16	6
05820	7/16	5-1/2	4-1/16	6
05830	29/64	5-5/8	4-3/16	6
05840	15/32	5-3/4	4-5/16	6
05850	31/64	5-7/8	4-3/8	6
05860	1/2	6"	4-1/2	6
22210	33/64	6-5/8	4-13/16	1
22220	17/32	6-5/8	4-13/16	1
22230	35/64	6-5/8	4-13/16	1
22240	9/16	6-5/8	4-13/16	1
22250	37/64	6-5/8	4-13/16	1
22260	19/32	7-1/8	5-3/16	1
22270	39/64	7-1/8	5-3/16	1
22280	5/8	7-1/8	5-3/16	1
22290	41/64	7-1/8	5-3/16	1
22300	21/32	7-1/8	5-3/16	1
22310	43/64	7-5/8	5-5/8	1
22320	11/16	7-5/8	5-5/8	1
22330	45/64	7-5/8	5-5/8	1
22340	23/32	7-5/8	5-5/8	1
22350	47/64	7-5/8	5-5/8	1
22360	3/4	7-3/8	5-5/8	1

LETTER

Part #	Letter Size	Overall Length Inches	Flute Length Inches	Qty. per/pack
39460	A	3-7/8	2-5/8	12
39470	B	4"	2-3/4	12
39480	C	4"	2-3/4	12
39490	D	4"	2-3/4	12
39500	E	4"	2-3/4	12
39510	F	4-1/8	2-7/8	12
39520	G	4-1/8	2-7/8	12
39530	H	4-1/8	2-7/8	12
39540	I	4-1/8	2-7/8	12
39550	J	4-1/8	2-7/8	12
39560	K	4-1/4	2-15/16	12
39570	L	4-1/4	2-15/16	12
39580	M	4-3/8	3-1/16	6
39590	N	4-3/8	3-1/16	6
39600	O	4-1/2	3-3/16	6
39610	P	4-5/8	3-5/16	6
39620	Q	4-3/4	3-7/16	6
39630	R	4-3/4	3-7/16	6
39640	S	4-7/8	3-1/2	6
39650	T	4-7/8	3-1/2	6
39660	U	5"	3-5/8	6
39670	V	5"	3-5/8	6
39680	W	5-1/8	3-3/4	6
39690	X	5-1/8	3-3/4	6
39700	Y	5-1/4	3-7/8	6
39710	Z	5-1/4	3-7/8	6

WIRE

Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
38940	1	3-7/8	2-5/8	12
38950	2	3-7/8	2-5/8	12
38960	3	3-3/4	2-1/2	12
38970	4	3-3/4	2-1/2	12
38980	5	3-3/4	2-1/2	12
38990	6	3-3/4	2-1/2	12
39000	7	3-5/8	2-7/16	12
39010	8	3-5/8	2-7/16	12
39020	9	3-5/8	2-7/16	12
39030	10	3-5/8	2-7/16	12

Wire Continued Next Column

These items are also available carded. See Price List Catalog for details.

Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
39040	11	3-1/2	2-5/16	12
39050	12	3-1/2	2-5/16	12
39060	13	3-1/2	2-5/16	12
39070	14	3-3/8	2-3/16	12
39080	15	3-3/8	2-3/16	12
39090	16	3-3/8	2-3/16	12
39100	17	3-3/8	2-3/16	12
39110	18	3-1/4	2-1/8	12
39120	19	3-1/4	2-1/8	12
39130	20	3-1/4	2-1/8	12
39140	21	3-1/4	2-1/8	12
39150	22	3-1/8	2"	12
39160	23	3-1/8	2"	12
39170	24	3-1/8	2"	12
39180	25	3"	1-7/8	12
39190	26	3"	1-7/8	12
39200	27	3"	1-7/8	12
39210	28	2-7/8	1-3/4	12
39220	29	2-7/8	1-3/4	12
39230	30	2-3/4	1-5/8	12
92310	31	2-3/4	1-5/8	12
92300	32	2-3/4	1-5/8	12
92290	33	2-5/8	1-1/2	12
92280	34	2-5/8	1-1/2	12
92270	35	2-5/8	1-1/2	12
92260	36	2-1/2	1-7/16	12
92250	37	2-1/2	1-7/16	12
92240	38	2-1/2	1-7/16	12
92230	39	2-3/8	1-3/8	12
92220	40	2-3/8	1-3/8	12
88420	41	2-3/8	1-3/8	12
88410	42	2-1/4	1-1/4	12
88400	43	2-1/4	1-1/4	12
88390	44	2-1/8	1-1/8	12
88380	45	2-1/8	1-1/8	12
88370	46	2-1/8	1-1/8	12
88360	47	2"	1"	12
88350	48	2"	1"	12
88340	49	2"	1"	12
88330	50	2"	1"	12
88320	51	2"	1"	12
88310	52	1-7/8	7/8	12
88300	53	1-7/8	7/8	12
88290	54	1-7/8	7/8	12
88280	55	1-7/8	7/8	12
88270	56	1-3/4	3/4	12
88260	57	1-3/4	3/4	12
88250	58	1-5/8	11/16	12
88240	59	1-5/8	11/16	12
88230	60	1-5/8	11/16	12

Type 128-AG
3/8" Reduced Shank Magnum Super Premium

- 135° split point for fast penetration and accurate starting without center punch.
- Precision ground point, flutes, body, clearance and drill diameter for the ultimate in accuracy and performance.



Type 128-AG

Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
59200	25/64	5-1/8	3-3/4	6
59210	13/32	5-1/4	3-7/8	6
59220	27/64	5-3/8	3-15/16	6
59230	7/16	5-1/2	4-1/16	6
59240	29/64	5-5/8	4-3/16	6
59250	15/32	5-3/4	4-5/16	6
59260	31/64	5-7/8	4-3/8	6
59270	1/2	6"	4-1/2	6
59280	17/32	6"	4-1/4	1
59290	9/16	6"	4-1/4	1
59300	19/32	6"	4-1/4	1
59310	5/8	6"	4-1/4	1

These items are also available carded. See Price List Catalog for details.

Super Premium
Twist Drills - HSS NAS 907B & 3/8" Reduced Shank